

## Silirub WS

Revision: 8/09/2015

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### Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 10 min
Curing speed * (20°C / 65% R.H.)	Ca. 2 mm/24h
Hardness	25 ± 5 Shore A
Density	Ca. 1,14 g/ml
Elastic recovery (ISO 7389)	> 80 %
Maximum allowed distortion	25 %
Temperature resistance	-60 °C → 180 °C
Max. tension (DIN 53504)	1,36 N/mm <sup>2</sup>
Elasticity modulus 100% (DIN 53504)	0,34 N/mm <sup>2</sup>
Elongation at break (DIN 53504)	> 900 %
Application temperature	5 °C → 35 °C

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

### Product description

Silirub WS is a high-quality, neutral, elastic one-component joint sealant based on fast skinning silicones. Silirub WS has been developed for weather sealing of expansion joints in the façade industry.

### Properties

- Compatible with PVB-film
- Compatible with sealants for double glazing based on polysulphides and silicones.
- Very easy to apply
- Colourfast and UV resistant
- Permanent elastic after curing
- Very good adhesion on many materials
- Low modulus
- Corrosion free
- Resistant against UV-radiation, rain, frost, wind, ozone and extreme temperatures
- Excellent adhesion properties on glass, laminated glass, coated aluminium, galvanised steel, concrete and masonry

### Applications

- Weatherseal in curtain wall applications
- All usual building, connection, expansion and dilatation joints.

- Excellent for double glazing system applications.

### Packaging

*Colour:* black

*Packaging:* 310 ml cartridge, 600 ml sausage

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

*Substrates:* all usual building substrates

*Nature:* clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. No primer needed for non-porous substrates.

There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary compatibility test. Due to the wide variety materials used in façade technology a preliminary compatibility test is necessary.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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**Joint dimensions**

Glazing and window applications: top sealing = minimum width 4 mm, depth at least 6 mm. Minimum joint width for connection joints around windows: 10 mm. Weatherseal and other applications: joint width 5 - 10 mm: joint depth 5 mm. Joint width 10 - 30 mm: depth = 1/2\*width.

**Application method**

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with white spirit or Surface Cleaner immediately after use.

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult the packaging label for more information.

**Remarks**

- Not suitable for structural glazing applications.
- Do not use on natural stones like marble, granite,...(staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- The use of Soudal Surface Activator is recommended in combination with powder coated aluminium.
- A total absence of UV can cause a color change of the sealant.
- In an acid environment or in a dark room, white silicone can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- We strongly recommend not to apply the product in full sunlight as it will dry very fast.

- Do not use in applications where continuous water immersion is possible.
- Do not use on polycarbonate. Use Silirub PC or Silirub AL instead.

**Standards**

- Meets ISO 11600 G 25 LM
- Meets ASTM C-920 Type S, Grade NS Class 35, Use T,NT, A, and G

**Environmental clauses***Lead regulation:*

Silirub WS conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

**Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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